

**LUBRICATION  
ORDER**

21 March 1988

Supersedes L05-4310-348-12, 2 July 1973

**COMPRESSOR, AIR, RECIPROCATING, ELECTRIC MOTOR DRIVEN,  
RECEIVER, MOUNTED, 2 HP, 5 CFM, 175 PSI (INGERSOLL-RAND  
MODEL 234C2) FSN 4310-155-7101**

Approved for public release. Distribution is unlimited.

Reference: FEDERAL SUPPLY CATALOG C9100-IL

Hard time intervals and the related task-hour times are based on normal operation. The task-hour time specified is the time you need to do all the services prescribed for a particular interval. Change the interval if your lubricants are contaminated or if you are operating the equipment under adverse operating conditions, including longer-than-usual operating hours. The interval may be extended during periods of low activity. If extended, adequate preservation precautions must be taken.

On-condition (OC) intervals for oil changes shall be determined by the Army Oil Analysis Program (AOAP) laboratory and shall be applied unless otherwise notified.

Hard time oil change intervals will be applied in the event AOAP laboratory support is not available.

Clean fittings before lubricating. Lubricate points indicated by dotted arrow shaft on both sides of equipment. Clean parts with drycleaning SOLVENT (SD), type II or equivalent. Dry before lubricating. Drain crankcase when HOT. Fill and check level. The lowest level of maintenance authorized to lubricate a point is indicated by one of the following: (C) Operator/Crew; or (O) Organizational Maintenance.

You can help improve this publication. If you find any mistake or if you know of a way to improve the procedures, please let us know. Your letter or DA Form 2028 (Recommended Changes to Publications and Blank Forms) should be mailed directly to: Commander, US Army Troop Support Command, ATTN: AMSTR-MCTS, 4300 Goodfellow Blvd., St. Louis, MO 63120-1798. A reply will be furnished to you.

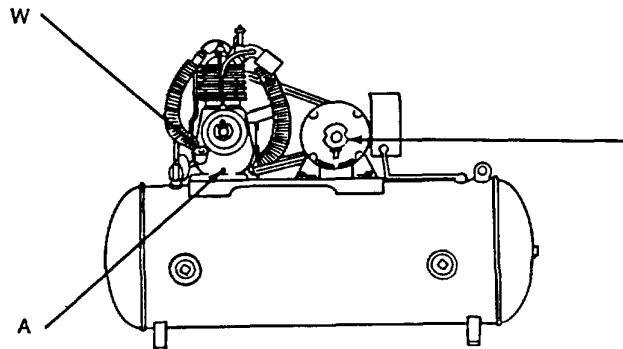
TOTAL TASK-HR		TOTAL TASK-HR	
INTERVAL W	TASK-HR 0.1	INTERVAL A	TASK-HR 0.5

LUBRICANT • INTERVAL

INTERVAL • LUBRICANT

Compressor Crankcase OE/HDO  
Fill and Level Plug  
(Check level) (C) (See key)

Compressor Crankcase  
Drain Plug  
(Drain and refill) (O)



Motor Bearings  
(Sealed bearings no  
lubrication required)

-Key-

LUBRICANTS	CAPACITY	EXPECTED TEMPERATURES			INTERVALS
		Above +32°F	+ 40° F to -10° F	0° F to -65° F	
OE/HDO-LUBRICATING OIL, Engine		OE/HDO 30	OE/HDO 10	OES	W=50 hours or weekly whichever comes first A=1000 hour or Annually, whichever comes first
Compressor Crankcases	7/8 qt.				
OES-OIL, Engine, Sub-zero					

NOTES:

1. FOR OPERATION OF EQUIPMENT IN PROTRACTED COLD TEMPERATURES BELOW -10°F. Remove lubricants prescribed in the key for temperatures above -10°F. Relubricate with lubricants specified in the key for temperatures below -10°F.

2. LUBRICANTS. The following is a list of lubricants with the Military Symbols and applicable Specification numbers.

OE/HDO MIL-L-2104C      OES MIL-L-10295

Copy of this Lubrication Order will remain with the equipment at all times; instructions contained herein are mandatory.

BY ORDER OF THE SECRETARY OF THE ARMY:

CARL E. VUONO  
General, United States Army  
Chief of Staff

OFFICIAL:  
R. L. DILWORTH  
Brigadier General, United States Army  
The Adjutant General

DISTRIBUTION:  
To be distributed in accordance with DA Form 12-25A, Operator and Unit Maintenance requirements for Compressor, Reciprocating, Air, Electric, Receiver Mounted, 2HP, 5 CFM, 175 PSI (234C2).

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RECOMMENDED CHANGES TO EQUIPMENT TECHNICAL PUBLICATIONS



THEN...JOT DOWN THE  
DOPE ABOUT IT ON THIS FORM.  
CAREFULLY TEAR IT OUT, FOLD IT  
AND DROP IT IN THE MAIL.

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PUBLICATION DATE

PUBLICATION TITLE

BE EXACT PIN-POINT WHERE IT IS

PAGE  
NO.

PARA-  
GRAPH

FIGURE  
NO.

TABLE  
NO.

IN THIS SPACE, TELL WHAT IS WRONG  
AND WHAT SHOULD BE DONE ABOUT IT.

TEAR ALONG PERFORATED LINE

PRINTED NAME, GRADE OR TITLE AND TELEPHONE NUMBER

SIGN HERE

# THE METRIC SYSTEM AND EQUIVALENTS

## WEIGHT MEASURE

1 Centimeter = 10 Millimeters = 0.01 Meters = 0.3937 Inches  
 1 Meter = 100 Centimeters = 1000 Millimeters = 39.37 Inches  
 1 Kilometer = 1000 Meters = 0.621 Miles

## WEIGHTS

1 Gram = 0.001 Kilograms = 1000 Milligrams = 0.035 Ounces  
 1 Kilogram = 1000 Grams = 2.2 lb.  
 1 Metric Ton = 1000 Kilograms = 1 Megagram = 1.1 Short Tons

## LIQUID MEASURE

1 Milliliter = 0.001 Liters = 0.0338 Fluid Ounces  
 1 Liter = 1000 Milliliters = 33.82 Fluid Ounces

## SQUARE MEASURE

1 Sq. Centimeter = 100 Sq. Millimeters = 0.155 Sq. Inches  
 1 Sq. Meter = 10,000 Sq. Centimeters = 10.76 Sq. Feet  
 1 Sq. Kilometer = 1,000,000 Sq. Meters = 0.386 Sq. Miles

## CUBIC MEASURE

1 Cu. Centimeter = 1000 Cu. Millimeters = 0.06 Cu. Inches  
 1 Cu. Meter = 1,000,000 Cu. Centimeters = 35.31 Cu. Feet

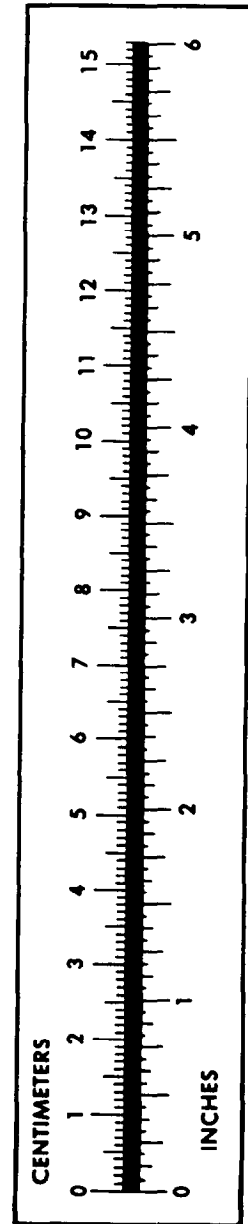
## TEMPERATURE

$5/9(^{\circ}\text{F} - 32) = ^{\circ}\text{C}$   
 212° Fahrenheit is equivalent to 100° Celsius  
 90° Fahrenheit is equivalent to 32.2° Celsius  
 32° Fahrenheit is equivalent to 0° Celsius  
 $9/5^{\circ}\text{C} + 32 = ^{\circ}\text{F}$

## APPROXIMATE CONVERSION FACTORS

TO CHANGE	TO	MULTIPLY BY
Inches	Centimeters	2.540
Feet	Meters	0.305
Yards	Meters	0.914
Miles	Kilometers	1.609
Square Inches	Square Centimeters	6.451
Square Feet	Square Meters	0.093
Square Yards	Square Meters	0.836
Square Miles	Square Kilometers	2.590
Acres	Square Hectometers	0.405
Cubic Feet	Cubic Meters	0.028
Cubic Yards	Cubic Meters	0.765
Fluid Ounces	Milliliters	29.573
its	Liters	0.473
arts	Liters	0.946
allons	Liters	3.785
Ounces	Grams	28.349
Pounds	Kilograms	0.454
Short Tons	Metric Tons	0.907
Pound-Feet	Newton-Meters	1.356
Pounds per Square Inch	Kilopascals	6.895
Miles per Gallon	Kilometers per Liter	0.425
Miles per Hour	Kilometers per Hour	1.609

TO CHANGE	TO	MULTIPLY BY
Centimeters	Inches	0.394
Meters	Feet	3.280
Meters	Yards	1.094
Kilometers	Miles	0.621
Square Centimeters	Square Inches	0.155
Square Meters	Square Feet	10.764
Square Meters	Square Yards	1.196
Square Kilometers	Square Miles	0.386
Square Hectometers	Acres	2.471
Cubic Meters	Cubic Feet	35.315
Cubic Meters	Cubic Yards	1.308
Milliliters	Fluid Ounces	0.034
Liters	Pints	2.113
Liters	Quarts	1.057
ers	Gallons	0.264
ms	Ounces	0.035
ograms	Pounds	2.205
Metric Tons	Short Tons	1.102
Newton-Meters	Pounds-Feet	0.738
Kilopascals	Pounds per Square Inch	0.145
ometers per Liter	Miles per Gallon	2.354
ometers per Hour	Miles per Hour	0.621



**LO 5-4310-348-12**

**PIN: 017987-000**